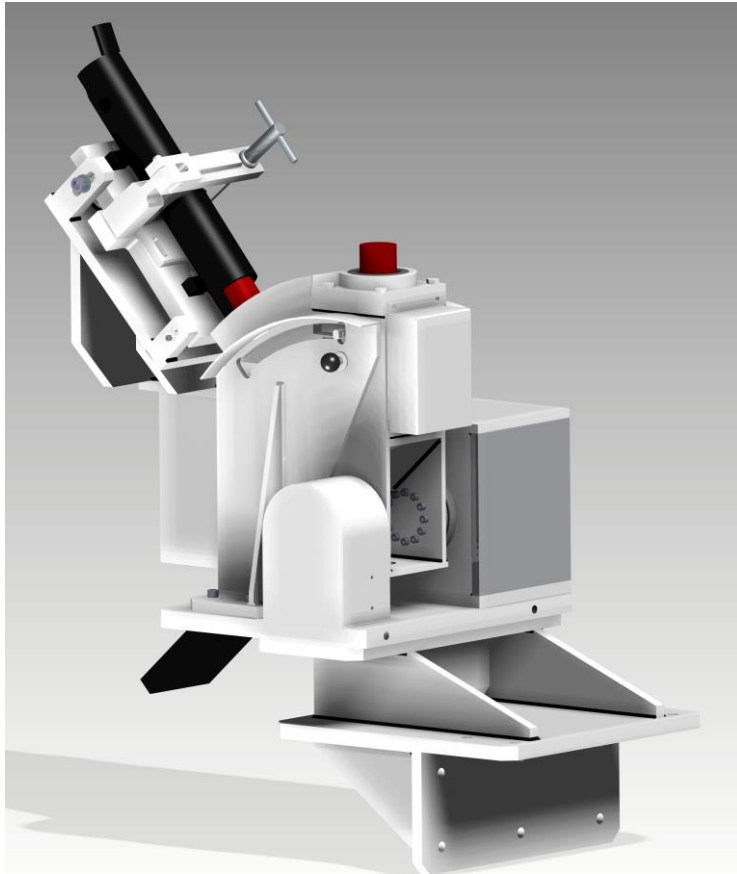


Loading Station Type ZSL 45 - NC



Purpose

- For the supply of cylindrical billets at forging presses up to 1200°C

Operation Modes

- Setting Mode
- Automatic Mode

Specifications

- Panel for installation on the press

Advantages

- Freely programmable start and end angles
- Designed for use in forging (cold/semi-hot and hot)
- With covered bearings, gear and NC motor are for use in the forging environment
- Baffle plate in quick change version
- Discharge of raw parts from the parts slide of the loading station is automatic
- Pivoting for part ejection from the parts slide if press is downtime on drive motor
- Fixing the parts slide by quick closure
- Grid setting of part slide for diameter and length is independently adjustable
- Quick release quiver for different diameters and lengths of the raw material
- Automatic discharge of blanks from the quiver of the loading station
- Only one drive for all functions
- No additional drives like pneumatic or hydraulic cylinders necessary
- Part ejection in quiver und parts slide on drive motor
- Short time for tool change

Technical Data

Model		ZSL 45 - NC
Pivoting Range	(°)	45°
Billet Ø	(mm)	Ø 25 - Ø 70
Billet Length	(mm)	20 - 200
Weight	(kg)	0,5 - 6
Forming	(°C)	bis 1200
Stroke rates*	(¹ /min)	0 - 50

*The stroke rates shown are standard values and depends on the moving mass, paths and movement angle.

Sander Automation GmbH
Reiersbacher Str. 34 • D-77871 Renchen-Ulm
www.sanderautomation.de • info@sanderautomation.de

Sander Automation Corporation Canada
501 Welham Road, Unit # 7 • Barrie, On L4N 8Z6
www.sanderautomation.com • info@sanderautomation.com